

## **AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

### **Listing Of Claims:**

1. (Currently Amended) A method of attaching an active film onto a flexible package comprising the steps of:

heating a foil;

applying an active film to the heated foil in a non-sealing area of the heated foil, wherein the non-sealing area is an area where, when the active film and foil combination is later attached to the flexible package, the area is not covered by a seal between the active film and the flexible package, wherein the active film comprises two components and wherein the two components are an active agent and a polymer; and

applying sufficient pressure to the active film and foil combination and sufficient heat to the foil so that active film adheres to the foil.

2. (Cancelled).

3. (Currently Amended) The method of claim 2 1 wherein the active agent is an absorbing material.

4. (Currently Amended) The method of claim 2 1 wherein the active agent is a releasing material.

5. (Currently Amended) The method of claim 2 1 wherein the active agent is an activation material.

6. (Cancelled)

7. (Currently Amended) The method of claim 2 1 wherein a thickness of active film is in the range of about 0.05 mm to about 1.0 mm.

8. (Currently Amended) The method of claim 2 1 wherein the active film adheres to the foil solely by the heat and the pressure applied to the combination and without any additional adhesive materials.

9. (Currently Amended) A method of attaching an active film onto a flexible package comprising the steps of:

advancing a foil from a foil supply roll;

advancing an active film from an active film supply roll, wherein the active film comprises two components and wherein the two components are an active agent and a polymer;

cutting the active film into a pre-determined length, wherein the predetermined length is sized so that, when the active film is later combined with the foil and then the active film and foil combination is attached to the flexible package, the predetermined length is not covered by a seal between the active film and the flexible package;

heating the foil;

applying the cut active film to the heated foil; and

applying sufficient pressure to the active film and foil combination and sufficient heat to the foil so that active film adheres to the foil.

10. (Cancelled).

11. (Currently Amended) The method of claim ~~10~~ 9 wherein the active agent is an absorbing material.

12.(Currently Amended) The method of claim ~~10~~ 9 wherein the active agent is a releasing material.

13. (Currently Amended) The method of claim ~~10~~ 9 wherein the active agent is an activation material.

14. (Cancelled)

15. (Currently Amended) The method of claim ~~10~~ 9 wherein a thickness of active film is in the range of about 0.05 mm to about 1.0 mm.

16. (Currently Amended) The method of claim ~~10~~ 9 wherein the active film adheres to the foil solely by the heat and the pressure applied to the combination and without any additional adhesive materials.